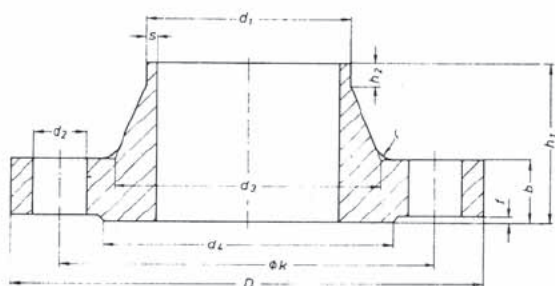




ФЛАНЦИ ЗА ЧЕЛНО ЗАВАРЯВАНЕ (ЮБКОВИ) ОТ НЕРЪЖДАЕМА СТОМАНА - 304L и 316L (PN16)



DIN 2633



Pipe		Flange				Neck Dimensions				Face Angle		Bolt Holes			
Dimension	ISO item 1	DIN item 2	D	b	k	h1	d3	s	r	h2	d4	f	Each	Screw	d2
10	-	14	90	14	60	35	25	1.8	4	6	40	2	4	M12	14
	17.2	-					28								
15	-	20	95	14	65	35	30	2	4	6	45	2	4	M12	14
	21.3	-					32								
20	-	25	105	16	75	38	38	2.3	4	6	58	2	4	M12	14
	26.9	-					40								
25	-	30	115	16	85	38	42	2.6	4	6	68	2	4	M12	14
	33.7	-					45								
32	-	38	140	16	100	40	52	2.6	6	6	78	2	4	M16	18
	42.4	-					56								
40	-	44.5	150	16	110	42	60	2.6	6	7	88	3	4	M16	18
	48.3	-					64								
50	-	57	165	18	125	45	72	2.9	6	8	102	3	4	M16	18
	60.3	-					75								
65	76.1	-	185	18	145	45	90	2.9	6	10	122	3	4	M16	18
80	88.9	-	200	20	160	50	105	3.2	8	10	138	3	8	M16	18
100	-	108	220	20	180	52	125	3.6	8	12	158	3	8	M16	18
	114.3	-					131								
125	-	133	250	22	210	55	150	4	8	12	188	3	8	M16	18
	139.7	-					156								
150	-	159	285	22	240	55	175	4.5	10	12	212	3	8	M20	22
	168.3	-					184								
175	193.7	-	315	24	270	60	210	5.4	10	12	242	3	8	M20	22
200	219.1	-	340	24	295	62	235	5.9	10	16	268	3	12	M20	22
250	-	267	405	26	355	70	285	6.3	12	16	320	3	12	M24	26
	273	-					292								
300	323.9	-	460	28	410	78	344	7.1	12	16	378	4	12	M24	26
350	355.6	-	520	30	470	82	390	8	12	16	438	4	16	M24	26
	-	368													
400	406.4	-	580	32	525	85	445	8	12	16	490	4	16	M27	30
	-	419													
500	508	-	715	34	650	90	548	8	12	16	610	4	20	M30	33
600	610	-	840	36	770	95	652	8.8	12	18	725	5	20	M33	36
700	711	-	910	36	840	100	755	8.8	12	18	795	5	24	M33	36
800	813	-	1025	38	950	105	855	10	12	20	900	5	24	M36	39
900	914	-	1125	40	1050	110	955	10	12	20	1000	5	28	M36	9
1000	1016	-	1255	42	1170	120	1058	10	16	22	1115	5	28	M39	42